



Scotch-Weld™
Structural Adhesive



3M™ Scotch-Weld™ Flexible Acrylic Adhesive 8600 Series

The strength of a structural acrylic. The flexibility of a sealant.

Offering a unique set of benefits, 3M™ Scotch-Weld™ Flexible Acrylic Adhesive 8600 Series provides the flexibility of a sealant combined with the strength and cure speed of an acrylic adhesive, allowing you to be more flexible in your design.



Limits bond line read-through: Helps thin, flat surfaces maintain their aesthetic appearance.



Flexible like a sealant: For greater impact resistance.



High elongation up to 200 %: Withstands stresses between dissimilar materials.



Fast, strong cure: For assembly speed and productivity.



Offers new opportunities for design: Expands what's possible.



Non-flammable classification and low odor formulation: to help improve the working environment



No GHS08 Health Hazard classification

3M™ Scotch-Weld™ Flexible Acrylic Adhesive 8600 Series

Designed to help you reimagine how you make things, our expanded range of fast and easy-to-use acrylic adhesives will give you freedom to create new designs. They'll also help enhance productivity as you build better assemblies in a low odor environment.

Markets include: Transportation, Rail, Signage & Architectural Panel

Applications include: Panel-to-frame bonding

Product (Colour)	Key Features	Shelf Life	Size	Stock #
3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8610NS (Black)	10 minute work life; 18 minute time to handling strength	12 months*	45 ml	7100233359
			490 ml	7100232802
			18.9 l pail B	7100234673
			189 l drum B	7100234570
3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8625NS (Black)	23 minute work life; 28 minute time to handling strength	12 months*	45 ml	7100244478
			490 ml	7100244477
			18.9 l pail B	7100244476
			189 l drum B	7100244859
3M™ Scotch-Weld™ Acrylic Adhesive Accelerator A3-2	Used to mix with 18.9 & 189 liters 8600 Series products	24 months*	3.78 l pail A	7100233358
			18.9 l pail A	7100234571

* From date of manufacture in unopened original containers kept at recommended storage conditions.

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