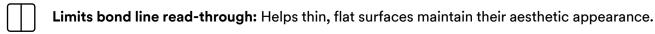


3M<sup>™</sup> Scotch-Weld<sup>™</sup> Flexible Acrylic Adhesive 8600 Series

## The strength of a structural acrylic. The flexibility of a sealant.

Offering a unique set of benefits, 3M™ Scotch-Weld™ Flexible Acrylic Adhesive 8600 Series provides the flexibility of a sealant combined with the strength and cure speed of an acrylic adhesive, allowing you to be more flexible in your design.







High elongation up to 200 %: Withstands stresses between dissimilar materials.

Fast, strong cure: For assembly speed and productivity.

Offers new opportunities for design: Expands what's possible.

Non-flammable classification and low odor formulation: to help improve the working environment



## 3M<sup>™</sup> Scotch-Weld<sup>™</sup> Flexible Acrylic Adhesive 8600 Series

Designed to help you reimagine how you make things, our expanded range of fast and easy-to-use acrylic adhesives will give you freedom to create new designs. They'll also help enhance productivity as you build better assemblies in a low odor environment.

Markets include: Transportation, Rail, Signage & Architectural Panel

Applications include: Panel-to-frame bonding

Product (Colour)	Key Features	Shelf Life	Size	Stock #
3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8610NS (Black)	10 minute work life; 18 minute time to handling strength	12 months*	45 ml	7100233359
			490 ml	7100232802
			18.9 I pail B	7100234673
			189 I drum B	7100234570
3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8625NS (Black)	23 minute work life; 28 minute time to handling strength	12 months*	45 ml	7100244478
			490 ml	7100244477
			18.9 l pail B	7100244476
			189 I drum B	7100244859
3M <sup>™</sup> Scotch-Weld <sup>™</sup> Acrylic Adhesive Accelerator A3-2	Used to mix with 18.9 & 189 liters 8600 Series products	24 months*	3.78 I pail A	7100233358
			18.9 l pail A	7100234571

<sup>\*</sup> From date of manufacture in unopened original containers kept at recommended storage conditions.

Product Selection and Use: Many factors beyond 3Ms control and uniquely within users knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customers application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3Ms option, replacement of the 3M product or refund of the purchase price.

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